

## **FLUOPRAY™ PSF**

Safety Data Sheet according to Regulation (EC) No. 453/2010

Date of issue: 03/03/2011 Revision date: 29/06/2012

Version: 5.1

SECTION 1: Identification of the su	ubstance/mixture and of the company/undertaking
1.1. Product identifier	
Product form	: Substance
Trade name	∶ FLUOPRAY™ PSF
Chemical name	: Dipotassium hexafluorosilicate
EC index no	: 009-012-00-0
EC no	: 240-896-2
CAS No	: 16871-90-2
REACH registration No	: 01-2119539421-45-0000
Product code	: PR-015
Formula	: K2SiF6
Synonyms	: Potassium silicofluoride; Potassium hexafluorosilicate; Potassium fluorosilicate
1.2. Relevant identified uses of the su	bstance or mixture and uses advised against

#### 1.2.1. Relevant identified uses

Use of the substance/mixture

: Substance used as such, in formulation or in formulation of products for : Opalizing agent Textile industries brazing, soldering flux for aluminium Ceramic tiles

#### 1.2.2. Uses advised against

Title	Use descriptors	Reason
FLUOPRAY PSF		None
Full text of use descriptors: see section 16		

# 1.3. Details of the supplier of the safety data sheet PRAYON S.A. Rue Joseph Wauters, 144 B-4480 Engis - Belgique-Belgium T +32 (0)4 273 92 11 - F +32 (0)4 273 96 35 Reachcustomer@prayon.be - www.prayon.be

#### 1.4. Emergency telephone number

Country	Organisation/Company	Address	Emergency number
ICELAND	Iceland Poisons Information Centre Landspitali University Hospital	Fossvogi 108Reykjavik	+354 525 111 +354 543 2222
IRELAND (REPUBLIC OF)	National Poisons Information Centre Beaumont Hospital	Beaumont Hospital Beaumont Road 9Dublin	: +353 1 8379964
ISRAEL	Israel Poisons Information Centre Rambam Medical Centre	PO Box 9602 31096Haifa	+972 4 854 1900
UNITED KINGDOM	National Poisons Information Service (Belfast Centre) Royal Victoria Hospital	Grosvenor Road BT12 6BABelfast	0870 600 6266 (UK only),
UNITED KINGDOM	National Poisons Information Service (Birmingham Centre) <sup>City Hospital</sup>	Dudley Road B18 7QHBirmingham	0870 600 6266 (UK only)
UNITED KINGDOM	NPIS Edinburgh (Scottish Poisons Information Bureau) Royal Infirmary of Edinburgh	51 Little France Crescent EH16 4SAEdinburgh	0870 600 6266 (UK only)
UNITED KINGDOM	Guy's & St Thomas' Poisons Unit Medical Toxicology Unit, Guy's & St Thomas' Hospital Trust	Avonley Road SE14 5ERLondon	0870 243 2241
UNITED KINGDOM	National Poisons Information Service (Newcastle Centre) Regional Drugs and Therapeutics Centre, Wolfson Unit	Claremont Place Newcastle-upon-Tyne NE1 4LPNewcastle	0870 600 6266 (UK only)
UNITED KINGDOM	National Poisons Information Service (Cardiff Centre) Gwenwyn Ward, Llandough Hospital	Penarth CF64 2XXCardiff	0870 600 6266 (UK only)

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SECTION 2: Hazards identification	on			
2.1. Classification of the substance	or mixture			
Classification according to Regulation (B	EC) No. 1272/2	2008 [CLP]		
Acute Tox. 3 (Dermal)	н	311		
Acute Tox. 3 (Inhalation)	Н	331		
Acute Tox. 3 (Oral)	Н	301		
Full text of H-phrases: see section 16				
Classification according to Directive 67/	548/EEC or 19	999/45/EC		
T; R23/24/25 Full text of R-phrases: see section 16				
Adverse physicochemical, human health No additional information available	and environ	mental effects		
2.2. Label elements				
Labelling according to Regulation (EC)	lo. 1272/2008	[CLP]		
Hazard pictograms (CLP)				
Signal word (CLP)	: Dano	ier		
Hazard statements (CLP)	: H301 H311 H331	<ul> <li>Toxic if swallowed</li> <li>Toxic in contact with skin</li> <li>Toxic if inhaled</li> </ul>		
Precautionary statements (CLP)	: P261 P280 P301 P304 for br P405 P302	<ul> <li>Avoid breathing spray, mist, ga</li> <li>Wear protective gloves, protect</li> <li>+P310 - IF SWALLOWED: immether the second seco</li></ul>	is, fume, dust, vapour tive clothing, eye prote diately call a POISON ctim to fresh air and ke plenty of soap and wa	s ection, face shield CENTER or doctor/physician eep at rest in a position comfortable ater
2.3. Other hazards				
This substance/mixture does not meet the f	PBT criteria of	REACH regulation, annex XIII		
This substance/mixture does not meet the v	/PvB criteria o	f REACH regulation, annex XIII		
SECTION 3: Composition/inform	ation on in	gredients		
3.1. Substance				
Name	: FLUC	DPRAY™ PSF		
CAS No	: 1687	1-90-2		
EC no	: 240-8	396-2		
EC index no	: 009-0	012-00-0		
Name		Product identifier	%	Classification according to Directive 67/548/EEC
Dipotassium hexafluorosilicate		(CAS No)16871-90-2 (EC no)240-896-2 (EC index no)009-012-00-0	>= 98,5	T; R23/24/25
Nama		Dreduct identifier	0/	Cleanification according to

Name	Froduct identifier	70	Regulation (EC) No. 1272/2008 [CLP]
Dipotassium hexafluorosilicate	(CAS No)16871-90-2 (EC no)240-896-2 (EC index no)009-012-00-0	>= 98,5	Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation), H331 Acute Tox. 3 (Oral), H301

Full text of R- and H-phrases: see section 16

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SECTI	ON 4: First aid measures		
4.1.	Description of first aid measures		
First-aid	measures after inhalation	:	Remove victim to fresh air. If breathing is difficult, give oxygen. If breathing stops, perform cardio pulmonary resuscitation (CPR). Take to hospital.
First-aid	measures after skin contact	:	Wash immediately with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing before reuse. Seek medical attention if ill effect or irritation develops.
First-aid	measures after eye contact	:	In case of eye contact, immediately rinse with clean water for 10-15 minutes. Call a doctor.
First-aid	measures after ingestion	:	If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label.
4.2.	Most important symptoms and effect	ts,	both acute and delayed
No addit	ional information available		
4.3.	Indication of any immediate medical	at	tention and special treatment needed
A superv	vision of the acid-basic balance and the o	cal	cium rate in the serum of the blood is necessary.
SECTI	ON 5: Firefighting measures		
5.1.	Extinguishing media		
Suitable	extinguishing media	:	Powders. CO2. Sand.
Unsuitat	extinguishing media	:	water.
5.2.	Special hazards arising from the sub	ost	ance or mixture
Fire haza	ard	÷	Not flammable.
Explosio	n hazard	:	In the presence of water, contact with metals may produce hydrogen which may form explosive mixtures with air.
5.3.	Advice for firefighters		
Protectio	on during firefighting	:	Total impervious protective suits, gloves, and boots must be worn.
SECTI	ON 6: Accidental release meas	u	res
6.1.	Personal precautions, protective equ	ıip	ment and emergency procedures
General	measures	:	Keep public away from danger area. See section 8.2.
6.1.1.	For non-emergency personnel		
No addit	ional information available		
6.1.2. No addit	For emergency responders ional information available		
6.2.	Environmental precautions		
Prevent	entry to sewers and soil. Notify authoritie	s i	f product enters sewers or public waters.
6.3.	Methods and material for containment	nt	and cleaning up
Methods	for cleaning up	÷	Sweep or snovel spills into appropriate container for disposal. Avoid dust production.
6.4.	Reference to other sections		
See sec	tion 8 and 13 for more information.		
SECTI	ON 7: Handling and storage		
7.1.	Precautions for safe handling		
Precauti	ons for safe handling	:	Do not breathe dust. Always wash your hands immediately after handling this product, and once again before leaving the workplace. Remove contaminated clothing and shoes. Wash clothing before re-using. Packagings, even those that have been emptied, will retain product residue. Always obey safety warnings and handle empty packagings as if they were full. Avoid all contact with this substance.
Hygiene	measures	:	When using do not eat, drink or smoke. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Remove contaminated clothing and shoes.
7.2.	Conditions for safe storage, includin	g	any incompatibilities
Storage	conditions	:	Store in dry, cool, well-ventilated area. Keep away from food, drink and animal feeding stuffs.
7.3.	Specific end use(s)		

No additional information available

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SECTION 8: Exposure controls/personal protection				
8.1 Control parameters				
FLUOPRAY™ PSF(16871-90-	-2)			
EU	, IOELV TWA (mg	ŋ/m³)	2,5 mg/m <sup>3</sup> Expressed in F	
Belgium	Limit value (mg/r	m <sup>3</sup> )	2,5 mg/m <sup>3</sup> Expressed in F	
Belgium	Remark*		VLB: 8 mgF/l	
FLUOPRAY <sup>TM</sup> PSF(16871-90-	-2)			
DNEL/DMEL (Workers)	-			
Acute - systemic effects, inhala	ation	2,5 mg/m <sup>3</sup>		
Acute - local effects, inhalation	1	2,5 mg/m <sup>3</sup>		
Long-term - systemic effects, in	nhalation	2,5 mg/m <sup>3</sup>		
Long-term - local effects, inhal	ation	2,5 mg/m³		
PNEC (Water)				
PNEC aqua (freshwater)		0,9 mg/l		
PNEC aqua (marine water)		0,9 mg/l		
PNEC (STP)				
PNEC sewage treatment plant		51 mg/l		
		: 2.5 % F Belgium 2010 Eu, SCOEL, 1	998	
8.2. Exposure controls				
Appropriate engineering controls	5	: Use as far as possible in a closed sys Emergency eye wash fountains and s vicinity of any potential exposure. Loo meet exposure standards. Please ref	stem. Monitor the atmosphere at regular intervals. safety showers should be available in the immediate cal exhaust and general ventilation must be adequate to er to the annex (exposure scenarios).	
Hand protection		: Use gloves resistant to chemical products corresponding to EN 374:3". Take advice to gloves' manufacturer .".		
Eye protection		Safety glasses with side shields.		
Skin and body protection		Protective clothing (with elasticated cuffs and closed neck).		
Respiratory protection		: Use respiratory protection mask according to E 143:2000 or FFP3 according to E	rding to EN 140 or EN 405 with filter type P3 according to N 149:2001.	
Environmental exposure controls		Avoid release to the environment.		

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SECTION 9: Physical and chemical properties		
9.1. Information on basic physical and	chemical properties	
Physical state	: Powder	
Colour	: white.	
Odour	: odourless.	
Odour threshold	: Not applicable	
рН	: No data available	
Relative evaporation rate (butylacetate=1)	: No data available	
Melting point	: 375 °C Thermal decomposition	
Freezing point	: No data available	
Boiling point	: 375 °C Thermal decomposition	
Flash point	: Not flammable	
Self ignition temperature	: Not applicable	
Decomposition temperature	: 375 °C	
Flammability (solid, gas)	: Not flammable	
Vapour pressure	: Negligible.	
Relative vapour density at 20 °C	: No data available	
Relative density	: No data available	
Density	: 2,6 (20°C)	
Solubility	: Water: 1,18 g/l (20 °C)	
Log Pow	: Not applicable	
Log Kow	: Not applicable	
Viscosity, kinematic	: Not applicable	
Viscosity, dynamic	: Not applicable	
Explosive properties	: Product is not explosive.	
Oxidising properties	: Non oxidizing material according to EC criteria.	
Explosive limits	: Not applicable	
9.2. Other information		
No additional information available		

SECTI	N 10: Stability and reactivity
10.1.	Reactivity
Stable u	der normal conditions (Handling and storage).
10.2.	Chemical stability
Stable u	der normal conditions (Handling and storage).
10.3.	Possibility of hazardous reactions
In the pr	sence of water, contact with metals can produces hydrogen which may form flammable mixtures with air.
10.4.	Conditions to avoid
Moisture	Heating.
10.5.	Incompatible materials
acids. R	ease of fluoric acid. Aluminium. Cyanides.
10.6.	Hazardous decomposition products
Hydroflu	ric Acid.
SECTI	N 11: Toxicological information
11.1.	Information on toxicological effects
Acute to	city : Toxic in contact with skin. Toxic if inhaled. Toxic if swallowed.
FLUO	RAY™ PSF(16871-90-2)

LD50 oral rat	70 mg/kg bodyweight OECD 401
LC50 inhalation rat (mg/l)	1814 mg/l OECD 403
Skin corrosion/irritation	Not classified. Not irritating. rabbit. OECD 404
Serious eye damage/irritation :	Not classified. Not irritating. OECD 437. OECD 404
Respiratory or skin sensitisation :	Did not cause sensitisation
Germ cell mutagenicity :	Negative. OECD 471. OECD 474
Carcinogenicity	No evidence of carcinogenicity in laboratory animals. IARC

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Reproductive toxicity	: Fertility: NOAEL: 10mg/kg bw/day. Developmental toxicity: NOAEL: 14mg/kg bw/day
Specific target organ toxicity (single exposure)	: Not classified
FLUOPRAY™ PSF(16871-90-2)	
LOAEL (inhalation, rat, dust/mist/fume)	0,45 mg/l/4h rat, OECD 403
Specific target organ toxicity (repeated exposure)	: Not classified
FLUOPRAY™ PSF(16871-90-2)	
NOAEL (oral, rat, 90 days)	25 mg/kg bodyweight/day Similar to:EPA OPP 83-5
Aspiration hazard	: Not classified

SECT	ION 12: E	Ecological information
12.1	Toxicity	

· · · · · · · · · · · · · · · · · · ·	
FLUOPRAY™ PSF(16871-90-2)	
LC50 fishes 1	37,5 mg/l (96h) Dario rerio, OECD 203
EC50 Daphnia 1	35,4 mg/l (48h) - daphnia magna, OECD 202
ErC50 (algae)	18 mg/l (72h) - Pseudokirchnerella subcapitata, OECD 201
NOEC chronic fish	4 mg/l (21 d), Oncorhynchus mykiss
NOEC (additional information)	ACTIVATED SLUDGE NOEC (3h): 510 mg/L; (16h-72h): 7,1-226 mg/L

12.2. Persistence and degradability	2.2. Persistence and degradability			
FLUOPRAY™ PSF(16871-90-2)				
Persistence and degradability	Not relevant. (inorganic substance).			
12.3. Bioaccumulative potential				
FLUOPRAY™ PSF(16871-90-2)				
Log Pow	Not applicable			
Log Kow	Not applicable			
Bioaccumulative potential	small.			
12.4. Mobility in soil				
FLUOPRAY™ PSF(16871-90-2)				
Ecology - soil	No data available.			
12.5. Results of PBT and vPvB assessment				
FLUOPRAY™ PSF(16871-90-2)				
This substance/mixture does not meet the PBT c	riteria of REACH regulation, annex XIII			
This substance/mixture does not meet the vPvB	criteria of REACH regulation, annex XIII			
12.6 Other adverse effects				
Other adverse effects	No.			
SECTION 13: Disposal considerations				
13.1. Waste treatment methods				
Waste treatment methods	Hazardous waste due to toxicity. Dispose of this material and its container at hazardous or special waste collection point. Dispose in a safe manner in accordance with local/national			

Additional information : Empty packaging can have residues or dusts and are subject to proper waste disposal, as above.

Ecology - waste materials : See the european waste catalogue.

## SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number	
UN-No (ADR)	: 2655
UN-No.(IATA)	: 2655
UN-No. (IMDG)	: 2655
14.2. UN proper shipping name	
Proper Shipping Name	: POTASSIUM FLUOROSILICATE
Transport document description	: UN 2655 POTASSIUM FLUOROSILICATE, 6.1, III, (E)

regulations.

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14.3 Transport bazard class(es)	
	. 61
Class (UN)	. 0.1 . Te
	. 15
	: 6.1
Class (IMDG)	: 6.1
Hazard labels (UN)	: 6.1
	6
Division (IATA)	: 6.1
14.4. Packing group	
Packing group (UN)	: III
Packing group (IMDG)	: III
14.5. Environmental hazards	
Other information	: No supplementary information available.
14.6. Special precautions for user	
14.6.1. Overland transport	
Hazard identification number (Kemler No.)	) : 60
Classification code (UN)	: T5
Orange plates	60 2655
Tunnel restriction code	: E
LQ	: LQ09
Excepted quantities (ADR)	: E1
14.6.2. Transport by sea	
MFAG-No	: 151
14.6.3. Air transport	
No additional information available	
14.6.4. Inland waterway transport	
No additional information available	
14.7. Transport in bulk according to	o Annex II of MARPOL 73/78 and the IBC Code
Not applicable	
SECTION 15: Regulatory inform	hation

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

No REACH Annex XVII restrictions Contains no REACH candidate substance Other information, restriction and prohibition : Not required. regulations

#### 15.1.2. National regulations

SUBSTANCE LISTED IN THE ANNEX I OF DIRECTIVE 2003/105/CE AMENDING DIRECTIVE 96/82/CE (CONTROL OF MAJOR - ACCIDENT HAZARDS INVOLVING DANGEROUS SUBSTANCES)

#### 15.2. Chemical safety assessment

A Chemical Safety Assessment has been carried out.

#### SECTION 16: Other information

Indication of changes: according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010.

#### Safety Data Sheet

according to Regulation (EC) No. 453/2010

Data sources	: Reach dossier.
Abbreviations and acronyms	<ul> <li>ADN: European Agreement concerning international carriage of Dangerous goods by Inland waterways</li> <li>ADR: European Agreement concerning international carriage of Dangerous goods by Road AF: Assessment factor</li> <li>BCF: Bioconcentration factor</li> <li>BW: Body weight</li> <li>CAS: Chemical Abstracts Service</li> <li>CLP: Classification, labelling, packaging</li> <li>CSR: Chemical Safety Report</li> <li>DMEL: Derived maximum effect level</li> <li>DNEL: Derived maximum effect level</li> <li>EV: Emission limit values</li> <li>EN: European Norm</li> <li>EUY: Emission limit values</li> <li>EN: European Norm</li> <li>EUH: European Hazard Statement</li> <li>EWC: European Vaste catalogue</li> <li>IATA: International Air Transport Association</li> <li>ICAO: International AirTime Dangerous Goods</li> <li>LC50: Median lethal dose</li> <li>NOAEL: No-observed effect level</li> <li>NDEC: No observed effect concentration</li> <li>NOEC: No observed effect concentration</li> <li>NOEC: No observed effect Concentration</li> <li>NDEL: Operator exposure level</li> <li>PBT: Persistent, bioaccumulative, Toxic</li> <li>PEC: Predicted effect level</li> <li>PNEC: Predicted No effect Concentration</li> <li>REACH: Registration, evaluation and autorisation of chemicals</li> <li>RID: Regulations concerning the international carriage of dangerous goods by rail</li> <li>STEL: Short Term Exposure Limit</li> <li>TWA: Time weighted average</li> <li>VPVB: Very persistent, very bioaccumulative.</li> </ul>
Training advice	: None.

Full text of R-, H- and EUH-phrases::

Acute Tox. 3 (Dermal)	Acute toxicity (dermal), Category 3
Acute Tox. 3 (Inhalation)	Acute toxicity (inhal.), Category 3
Acute Tox. 3 (Oral)	Acute toxicity (oral), Category 3
H301	Toxic if swallowed
H311	Toxic in contact with skin
H331	Toxic if inhaled
R23/24/25	Toxic by inhalation, in contact with skin and if swallowed
Т	Toxic

#### SDS EU (REACH Annex II)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.DISCLAIMER OF LIABILITY The information in this MSDS was obtained from sources which we believe are reliable. However, the information is provided without any warranty, express or implied, regarding its correctness. The conditions or methods of handling, storage, use or disposal of the product are beyond our control and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product. This MSDS was prepared and is to be used only for this product. If the product is used as a component in another product, this MSDS information may not be applicable.

PRAYON S.A.	Dipotassium hexafluorosilicate	Exposure scenarios
	(PSF)	
	EC number : 240-896-2 CAS number : 16871-90-2	

## SUMMARY OF EXPOSURE SCENARIOS Dipotassium hexafluorosilicate



EC number : 240-896-2 CAS number : 16871-90-2

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EC number : 240-896-2 CAS number : 16871-90-2

## **1** Introduction

This document aims to show exposure scenarios performed for potassium hexafluorosilicate which should be included in its extended safety data sheet as annexes. Exposure scenarios have been developed based on the chemical safety report submitted to ECHA as part of the registration dossier of potassium hexafluorosilicate.

The following sections illustrate how individual exposure scenarios would look like.

## **2** EXPOSURE SCENARIO 2, formulation

This section displays a proposal for the exposure scenario 2, formulation

#### **ES2** Formulation PROC 3 Used in closed batch process. Process Category, PROC PROC 9 Transfer into small Systematic title based on use descriptor containers. Environmental Release ERC 2 Category, ERC Formulation of mixtures. Processes, tasks, activities covered **Exposure Scenario Operational conditions and risk management measures** Dipotassium hexafluorosilicate is generally used in an indoors closed system. The process runs continuously for long periods, up to 300. Workers are not exposed to the substances during any of the activities carried out for the correct use. Systems involved in these activities show a high level of containment, which minimises the potential exposure. Pipelines and vessels are sealed and insulated. Dipotassium hexafluorosilicate is transferred into small containers using appropriate and duly revised facilities. Workers involved in general activities, sampling steps and transfer of materials are adequately trained to carry out any specific task related to the production process. Furthermore, workers wear appropriate protection, such as gloves or respiratory masks, intending to minimise or eliminate the exposure and risk. **Control of workers exposure** Physical state and colour White solid Vapour pressure of substance Negligible Product characteristic (including package design affecting Solubility 1.18 g/L exposure) Substance in preparations No Dustiness High Frequency and duration of Duration of activity >4 hours use/exposure Other given operational conditions affecting workers Setting (indoor/outdoor) Indoor exposure Technical conditions and Used in closed batch process measures at process level (source) Level of containment (synthesis or formulation). to prevent release Local Exhaust Ventilation Yes Technical conditions and

#### **EXPOSURE SCENARIO 2, FORMULATION**

PRAYON S.A.	Dipotassium hexafluorosilicate	Exposure scenarios
	(PSF)	
	EC number : 240-896-2	
	CAS number : 16871-90-2	

measures to control dispersion from source towards the worker	Efficiency rate	Inhalation: 90%; Dermal: 90%]	
Conditions and measures related to personal protection, hygiene and health evaluation	Workers wear appropriate protection, such as gloves or respiratory masks		

Control of environmental exposure						
Amounts used		Daily at point source		≤19.41 tonnes/day		
		Annually at point source		≤1.941E3 tonnes/year		
		Percentage of ton regional scale	nage used at	100%		
Frequency and du	iration of use	Pattern of release		The process runs continuously for long periods, up to 300		
Environment fact influenced by risk	ors not management	Flow rate of receiving surface water		≥1.8E4 m3/day		
	1 4 1	Municipal STP		Yes [Water: 0.1%]		
to municipal sewa	easures related	Discharge rate of	STP	$\geq$ 2E3 m <sup>3</sup> /day		
plant		Application of the on agricultural so	e STP sludge il	Yes		
Exposure estimation						
Below given exposure estimates are based on the PROC with the highest exposure levels in this scenario.					nis scenario.	
Workers exposure	Exposure estimate	DNEL		Comment		
Inhalation (mg/m <sup>3</sup> )	$2 \text{ mg/m}^3$	2.5 mg/m <sup>3</sup>		Long term, Systemic. Method: TRA workers Name: TRA workers		
Environmental ex	posure estimation					
Release factor after management Air	er on site risk (%)	1.309E-4	Local release	elease to air (kg/day) 0.035		
Release factor after management Wat	Lelease factor after on site risk hanagement Water (%) 1.309E-4 Local relea		Local release	e to water (kg/day) 0.035		
Environmental ex	nvironmental exposure PEC PNEC		PNEC	RCR	Comment	
In STP / untreated wastewater(mg/l)		0.017	51	3.431E-4		
In local freshwater (mg/l)		0.005	0.9	0.006		
In local soil (mg/k	g dw)	1.41E-4 11		1.282E-5		
In local marine w	ater (mg/l)	5.03E-4	0.9	5.589E-4		
In air (mg/m <sup>3</sup> )		8.01E-6	Not available			
Additional good practice advice beyond the REACH CSA						

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(PSF)

EC number : 240-896-2 CAS number : 16871-90-2

# **EXPOSURE SCENARIO 3, opalizing agent**

This section displays a proposal for the exposure scenario 3, opalizing agent.

### **EXPOSURE SCENARIO 3, OPALIZING AGENT**

ES3 Opalizing agent					
Systematic title based on use descriptor		Process Category, PROC	PROC 3 PROC 6 PROC 9	Use in closed batch process. Calendering operations. Transfer of substance into small containers.	
		Environmental Release Category, ERC	ERC 5 ERC 8c		
Processes, tasks, activities covered		Workers uses in Industrial setting. Professional workers uses.			
Exposure Scenario					
Operational conditions and risk man	nager	nent measures			
Dipotassium hexafluorosilicate is generally used in an indoors closed system. The process runs continuously for long periods, up to 300. Workers are not exposed to the substances during any of the activities carried out for the correct use. Systems involved in these activities show a high level of containment, which minimises the potential exposure. Pipelines and vessels are sealed and insulated. Dipotassium hexafluorosilicate is transferred into small containers using appropriate and duly revised facilities.					
Workers involved in general activities, sampling steps and transfer of materials are adequately trained to carry out any specific task related to the production process. Furthermore, workers wear appropriate protection, such as gloves or respiratory masks, intending to minimise or eliminate the exposure and risk.					
Control of workers exposure					
	Phys	sical state and colour	White solid		
Product characteristic (including	Vap	pour pressure of substance Negligible			
package design affecting	Solubility 1		1.18 g/L		
exposure)	Substance in preparations N		No		
	Dust	iness	High		
Frequency and duration of use/exposure	Dura	ation of activity	>4 hours		
Other given operational conditions affecting workers exposure	Setti	ng (indoor/outdoor)	Indoor		
Technical conditions and measures at process level (source) to prevent release	Level of containment Used in closed batch process (synthesis or formulation).			d batch process formulation).	
Technical conditions and measures to control dispersion from source towards the workerLocaEfficiencyEfficiency		al Exhaust Ventilation	Yes		
		eiency rate	Inhalation: 90%; Dermal: 95%		
Conditions and measures related to personal protection, hygiene and health evaluation	Workers in Industrial setting wear appropriate protection, such as gloves or respiratory masks. Professional workers use respiratory protection capable offering a 90% reduction in inhaled concentrations of the substance				

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Control of enviro	nmental	exposure	e					
			Daily	Daily at point source		Industrial s	setting	Professional setting
			5	1		$\leq 0.4$ tonnes/	′day	=4.4E-6 tonnes/day
Amounts used			Annually at point source		≤8 tonnes/y	ear		
			Percei at regi	ntage of tonnage i ional scale	used	100%		
Frequency and du	uration o	f use	Patter	n of release		The process periods, up	runs cont to 300	inuously for long
Environment fact influenced by risk	tors not k manage	ement	Flow surfac	rate of receiving e water		≥1.8E4 m3/	day	
			Munic	cipal STP		Yes [Water:	0.1%]	
Conditions and m	leasures	related	Disch	arge rate of STP		$\geq 2E3 \text{ m}^3/\text{da}$	V	
plant	ige il call	пспі	Applie	cation of the STP		Vac	<u> </u>	
			sludge	e on agricultural s	oil	res		
Exposure estimat	ion							
Below given expos	sure estim	hates are	based of	n the PROC with	the hi	ghest exposur	e levels ir	this scenario.
Workers exposure	Exposu Industri	re estima al setting	te	Exposure estimated Professional set	ate ting	DNEL	Com	iment
Inhalation (mg/m <sup>3</sup> )	halation ng/m <sup>3</sup> ) 2.5 mg/m <sup>3</sup>			1 mg/m <sup>3</sup>		2.5 mg/m <sup>3</sup>	Long term, Systemic. Method: TRA workers Name: TRA workers	
Environmental ex	kposure e	stimatio	n	•		•		
		Industri setting	al	Professional setting			Industria setting	l Professional
Release factor aft site risk managen Air (%)	Release factor after on site risk management0.009			15	Local release to air (kg/day)		0.03	5 0
Release factor aft site risk managen Water (%)	er on nent	0.088		7.955E3	Loca to w (kg/	al release ater dav)	0.35	5 0.35
Environmental ex	<b>xposure (</b> i	industria	al	PEC		PNEC	RCI	R Comment
In STP / untreate	d wastew	vater(mg	/l)	0.175		51	0.00	3
In local freshwate	er (mg/l)			0.021		0.9	0.02	3
In local soil (mg/k	kg dw)			0.001		11	1E-4	4
In local marine w	ater (mg	/I)		0.002		0.9	0.00	2
In air (mg/m <sup>3</sup> )				5.47E-7	No	ot available		
Environmental ex	<b>xposure</b> (	professio	onal	PEC		PNEC	RCI	R Comment
In STP / untreate	d wastew	ater(mg	/1)	0.175		51	0.00	3
In local freshwate	er (mg/l)	·····B	,	0.021		0.9	0.02	3
In local soil (mg/k	xg dw)			0.001		11	1E-4	4
In local marine w	ater (mg	/I)		0.002	1	0.9	0.00	2
In air (mg/m <sup>3</sup> )				1.53E-8	No	t available		
Additional good p the REACH CSA	oractice a	dvice be	yond					·

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# **4 EXPOSURE SCENARIO 4, Brazing-soldering** flux for aluminium

This section displays a proposal for the exposure scenario 4, brazing-soldering flux for aluminium.

### EXPOSURE SCENARIO 4, BRAZING-SOLDERING FLUX FOR ALUMINIUM

ES4 Brazing-soldering flux for alur	ninium						
	Se	ector of use, SU	SU 14	Manufacture of basic metals, including alloys.			
			PROC 3	Use in closed batch process.			
			PROC 6	Calendering operations.			
Systematic title based on use descri	ptor P	rocess Category, PROC	PROC 22	Potentially closed processing operations at elevated temperature.			
			PROC 25	Other hot work operations.			
	E C	nvironmental Release ategory, ERC	ERC 4 ERC 8c				
Due course to she activities coursed	W	orkers uses in Industrial se	tting.				
Processes, tasks, activities covered	P	rofessional workers uses.					
Exposure Scenario							
Operational conditions and risk ma	nagemei	nt measures					
Dipotassium hexafluorosilicate is generally used in an indoors closed system. The process runs continuously for long periods, up to 300. Workers are not exposed to the substances during any of the activities carried out for the correct use. Systems involved in these activities show a high level of containment, which minimises the potential exposure. Pipelines and vessels are sealed and insulated. Dipotassium hexafluorosilicate is transferred							
Workers involved in general activities out any specific task related to the pro- as gloves or respiratory masks, intend	s, samplin duction j	ng steps and transfer of mate process. Furthermore, work nimise or eliminate the exp	erials are ade ers wear appr osure and risl	quately trained to carry opriate protection, such			
Control of workers exposure							
	Physica	l state and colour	White solid				
Product characteristic (including	Vapour	pressure of substance	Negligible				
package design affecting	Solubili	ity	1.18 g/L				
exposure)	Substan	ice in preparations	No				
	Dustine	SS	High				
Frequency and duration of use/exposure	Duratio	n of activity	>4 hours				
Other given operational	Process	temperature	< Melting po	oint			
conditions affecting workers exposure		(indoor/outdoor)	Indoor				
Technical conditions and measures at process level (source) to prevent release	Level o	f containment	Used in close (synthesis or	ed batch process formulation).			

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Technical conditions and	Local Exhaust Ventilation	Yes			
measures to control dispersion from source towards the worker	Efficiency rate	Inhalation: 90%; Dermal: 95%			
Conditions and measures related to personal protection, hygiene and health evaluation	Workers wear appropriate protection, such as gloves or respiratory mask				

f

Control of enviro	Control of environmental exposure								
		Daily at point source			Industrial s	setting	Prof setti	essional ng	
A 4			Dany	at point source	≤0.85 tonne	s/day	=4.9 tonne	5E-6 es/day	
Amounts used			Annua	ally at point sourc	e	$\leq 17 \text{ tonnes/}$	year		· · ·
		Percer at regi	ntage of tonnage u ional scale	ised	100%				
Frequency and du	ıration	of use	Patter	n of release		The process periods, up	runs cont to 300	tinuous	sly for long
Environment fact influenced by risk	ors not x manag	gement	Flow surfac	rate of receiving e water		≥1.8E4 m3/	day		
			Munic	cipal STP		Yes [Water:	0.1%]		
to municipal sewa	ieasures ige trea	s related	Disch	arge rate of STP		$\geq$ 2E3 m <sup>3</sup> /da	у		
plant			Applie sludge	cation of the STP on agricultural s	oil	Yes			
Exposure estimation									
Below given expos	sure esti	mates are l	based of	n the PROC with	the hi	ghest exposur	e levels in	n this s	cenario.
Workers exposure	Expos Indust	ure estimat rial setting	te	Exposure estima Professional set	tting DNEL		Comment		
Inhalation (mg/m <sup>3</sup> )	Inhalation (mg/m <sup>3</sup> ) 2.5 mg/m <sup>3</sup>		$2.5 \text{ mg/m}^3$	2.5 mg/m <sup>3</sup>		Long term, Systemic. Method: TRA workers Name: TRA workers			
Environmental ex	posure	estimation	n						
		Industrial setting	l	Professional setting			Industria setting	al	Professional setting
Release factor aft site risk managen Air (%)	er on nent	0.041		15	Local release to air (kg/day)		0.35	5	0
Release factor aft site risk managen Water (%)	er on nent	0.041		1	Local release to water (kg/day)		0.35	5	9.35E-5
Environmental ex setting)	posure	(industria	ıl	PEC		PNEC	RC	R	Comment
In STP / untreate	d waste	water(mg/	<b>/I</b> )	0.175		51	0.00	3	
In local freshwate	er (mg/l	)		0.021		0.9	0.02	3	
In local soil (mg/k	kg dw)			0.001		11	1E-4	4	
In local marine w	ater (m	g/l)		0.002		0.9	0.00	2	
In air (mg/m <sup>3</sup> )				5.35E-6	No	t available			
Environmental ex setting)	posure	(professio	onal	PEC		PNEC	RC	R	Comment

PRAYON S.A.	PRAYON S.A. Dipotassium hexafluorosilicate (PSF)						
	EC CAS						
In STP / untreated	wastewater(mg/l)	4.67E-5	51	9.1	57E-7		
In local freshwater	· (mg/l)	0.003	0.9	0.004			
In local soil (mg/kg	g dw)	2.46E-5	11	2.2	236E-6		
In local marine wa	ter (mg/l)	3.28E-4	0.9	3.644E-4			
In air (mg/m <sup>3</sup> )		1.36E-8	Not available				
Additional good pr the REACH CSA	actice advice beyond		·				

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# **5** EXPOSURE SCENARIO 5, textiles industry

This section displays a proposal for the exposure scenario 5, textiles industry.

## **EXPOSURE SCENARIO 5, TEXTILES INDUSTRY**

ES1 Manufacture								
Systematic title based on use descrip		Process Category, PROC	PROC 13 Treatment of articles by dipping and pouring.					
		Environmental Release Category, ERC	ERC 5					
Processes, tasks, activities covered		Workers uses in Industrial s	etting					
Exposure Scenario								
Operational conditions and risk ma	Operational conditions and risk management measures							
Dipotassium hexafluorosilicate is generally used in an indoors closed system. The process runs continuously for long periods, up to 300. Workers are not exposed to the substances during any of the activities carried out for the correct use. Systems involved in these activities show a high level of containment, which minimises the potential exposure. Pipelines and vessels are sealed and insulated. Dipotassium hexafluorosilicate is transferred into small containers using appropriate and duly revised facilities. Workers involved in general activities, sampling steps and transfer of materials are adequately trained to carry out any specific task related to the production process. Furthermore, workers wear appropriate protection, such								
as gloves or respiratory masks, intend	ing to	minimise or eliminate the exp	posure and risk.					
Control of workers exposure	Dhaniaal state and calary		White solid					
Product characteristic (including	Vapour pressure of substance							
package design affecting	Solubility		1.18 g/L					
exposure)	Sub	stance in preparations	Yes					
	Dus	tiness	Low					
Frequency and duration of use/exposure	Dura	ation of activity	>4 hours					
Other given operational conditions affecting workers exposure	Setti	ing (indoor/outdoor)	Indoor					
Technical conditions and measures at process level (source) to prevent release	Leve	el of containment	Use in closed system, no likelihood of exposure					
Technical conditions and	Loca	al Exhaust Ventilation	Yes					
measures to control dispersion from source towards the worker		ciency rate	Inhalation: 90%; Dermal: 95%					
Conditions and measures related to personal protection, hygiene and health evaluation	Wor mas	kers wear appropriate protect ks	ion, such as gloves or respiratory					

Control of environmental exposure					
	Daily at point source	≤1.75 tonnes/day			
Amounts used	Annually at point source	≤35 tonnes/year			
	Percentage of tonnage used at regional scale	100%			

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	(PSF)	
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Frequency and du	ration of use	Pattern of release		The process runs continuously for long periods, up to 300		
Environment factors not influenced by risk management		Flow rate of received water	ving surface	≥1.8E4 m3/day		
Conditions and measures related to municipal sewage treatment plant		Municipal STP		Yes [Water: 0.1%]		
		Discharge rate of	STP	≥2E3 m <sup>3</sup> /day		
		Application of the on agricultural soi	STP sludge	Yes		
Exposure estimati	on					
Below given expos	ure estimates are b	ased on the PROC v	with the highest	exposure levels in th	nis scenario.	
Workers exposure	Exposure estimate	DNEL		Comment		
Inhalation (mg/m <sup>3</sup> )	$0.5 \text{ mg/m}^3$	2.5 mg/m <sup>3</sup>		Long term, Systemic. Method: TRA workers Name: TRA workers		
Environmental ex	posure estimation		1		1	
Release factor after on site risk management Air (%)		0.02	Local release	to air (kg/day) 0.35		
Release factor after management Wat	er on site risk er (%)	0.02	Local release	to water (kg/day)	0.35	
Environmental ex	posure	PEC	PNEC	RCR	Comment	
In STP / untreated wastewater(mg/l)	1	0.175	51	0.003		
In local freshwate	r (mg/l)	0.021	0.9	0.023		
In local soil (mg/k	g dw)	0.001	11	1E-4		
In local marine wa	ater (mg/l)	0.002	0.9	0.002		
In air (mg/m <sup>3</sup> )		5.35E-6	Not available	e		
Additional good practice advice beyond the REACH CSAFollowing the reduce-to-a-minimum principle, wo any stage of the manufacturing process, are adequ provided appropriate protective equipment to be a worst case scenario. Thus, either exposure or risk				um principle, works ocess, are adequatel quipment to be able exposure or risk are	participating in y trained and to manage the minimised.	

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# **6 EXPOSURE SCENARIO 6, Ceramic tiles**

This section displays a proposal for the exposure scenario 6, ceramic tiles.

## **EXPOSURE SCENARIO 6, CERAMIC TILES**

ES4 Brazing-soldering flux for aluminium						
Systematic title based on use descrip		Process Category, PROC	PROC 3 Us pro PROC 6 Cal PROC 9 Tra cor	se in closed batch ocess. lendering operations. ansfer into small ntainers.		
		Environmental Release Category, ERC	ERC 5 ERC 8c			
Processes, tasks, activities covered		Workers uses in Industrial setting. Professional workers uses.				
Exposure Scenario						
Operational conditions and risk man	nagei	nent measures				
Dipotassium hexafluorosilicate is generally used in an indoors closed system. The process runs continuously for long periods, up to 300. Workers are not exposed to the substances during any of the activities carried out for the correct use. Systems involved in these activities show a high level of containment, which minimises the potential exposure. Pipelines and vessels are sealed and insulated. Dipotassium hexafluorosilicate is transferred into small containers using appropriate and duly revised facilities.						
Workers involved in general activities, sampling steps and transfer of materials are adequately trained to carry out any specific task related to the production process. Furthermore, workers wear appropriate protection, such as gloves or respiratory masks, intending to minimise or eliminate the exposure and risk.						
Control of workers exposure						
	Phys	sical state and colour	White solid			
Product characteristic (including		our pressure of substance	Jegligible			
package design affecting	Solu	bility	.18 g/L			
exposure)	Subs	stance in preparations	No			
	Dust	iness	High			
Frequency and duration of use/exposure	Dura	ation of activity	>4 hours			
Other given operational Prod		ess temperature	Melting point			
conditions affecting workers exposure	Setti	ng (indoor/outdoor)	ndoor			
Technical conditions and measures at process level (source) to prevent release	Level of containment		Used in closed batch process (synthesis or formulation).			
Technical conditions and measures to control dispersion from source towards the worker		al Exhaust Ventilation	Yes			
		ciency rate	Inhalation: 90%; Dermal: 95%			
Conditions and measures related to personal protection, hygiene and health evaluation	Workers in industrial settings wear appropriate protection, such as glo or respiratory masks Professional workers wear respiratory protection capable offering a 90 reduction in inhaled concentrations of the substance is recommended		ection, such as gloves pable offering a 90% is recommended			

## Dipotassium hexafluorosilicate

(PSF)

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Control of environmental exposure									
Amounts used		Daily at point source		Industrial setting		Prof setti	essional ng		
				≤17.86 tonnes/day		=9.8 tonn	23E-4 es/day		
		Annua	Annually at point source		≤1.786E3 tonnes/year				
		Percentage of tonnage used		100%					
			at regi	ional scale					
Frequency and du	iration	of use	Pattern of release			periods, up to 300			
Environment factors not influenced by risk management		Flow rate of receiving surface water		≥1.8E4 m3/day					
Conditions and measures related to municipal sewage treatment plant		Municipal STP		Yes [Water: 0.1%]					
		Discharge rate of STP		$\geq$ 2E3 m <sup>3</sup> /day					
		Application of the STP			Yes				
Exposure estimat	ion					l			
Below given exposure estimates are based on the PROC with the highest exposure levels in this scenario.									
Workers exposure	Expos Indust	osure estimate		Exposure estima Professional set	ate DNEL		Con	Comment	
Inhalation (mg/m <sup>3</sup> )	2.5 mg/m <sup>3</sup>		10 mg/m <sup>3</sup>	2.5 mg/m <sup>3</sup>		Long term, Systemic. Method: TRA workers Name: TRA workers			
Environmental ex	posure	estimatio	n						
Industrial		l	Professional setting			Industria setting	al	Professional setting	
Release factor after on site risk management1.96E-4Air (%)			setting	Loo	al roloaco	setting		betting	
			1.96E-4 Local to air		ir (kg/day)	0.035	0.035		
Release factor after on site risk management0.002Water (%)			0.002	Local release to water (kg/day)		0.35	5	0.35	
Environmental exposure (industrial setting)		ıl	PEC		PNEC	RCI	R	Comment	
In STP / untreated wastewater(mg/l)		<b>/I</b> )	0.175		51	0.00	3		
In local freshwater (mg/l)			0.021		0.9	0.02	3		
In local soil (mg/kg dw)		0.001		11	1E-4	4			
In local marine water (mg/l)		0.002		0.9	0.00	2			
In air (mg/m <sup>3</sup> )		2.68E-6	No	ot available					
Environmental exposure (professional setting)		PEC		PNEC	RCI	R	Comment		
In STP / untreated wastewater(mg/l)		0.175		51	9.6081	E-5			
In local freshwater (mg/l)		0.021		0.9	0.01	7			
In local soil (mg/kg dw)			0.001		11	0.00	2		
In local marine water (mg/l)		0.002		0.9	0.00	2			
In air (mg/m <sup>3</sup> )			2.68E-6	No	ot available				

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	(PSF)	
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Additional good practice advice beyond	
the REACH CSA	